

5/15

DART AEROSPACE LTD	Work Order:	22548
Description: Bushing	Part Number:	D3204-7
Dwg: D3204 Rev. A page 2	Qty:	3
Ref:	Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler Dwg not required	RF	05.02.24	3
2	MC	Turn D3204-7 bushing as per Folio FA355 and Dwg D3204 Material: AISI 303 SS Ø0.50" (M303R0.500) Identify for D3204-7			
3	QC2	Inspect parts as they come off the CNC machine Identify as D3204-7			
4	MC	Deburr			
5	QC8	Second check			
6	MC	Go to D3204-041 for assembly			

Rev	Date	Change	Revised By	Approved
A	04.04.14	New issue	KJ/RF	
B	04.06.09	Change Step 6; remove Steps 7 & 8	KJ/RF RF	RF

RELEASED

RF 04.06.21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____